





Ramco Aviation Solution

Version 5.7.1

Enhancement Notification

Materials



DISCLAIMER

©2014 Ramco Systems Ltd. All rights reserved. All trademarks acknowledged.

This document is published by **Ramco Systems Ltd**. without any warranty. No part of this document may be reproduced or transmitted in any form or by any means, electronic or mechanical, for any purpose without the written permission of **Ramco Systems Limited**.

Improvements and changes to this text necessitated by typographical errors, inaccuracies of current information or improvements to software programs and/or equipment, may be made by Ramco Systems Limited, at any time and without notice. Such changes will, however, be incorporated into new editions of this document. Any hard copies of this document are to be regarded as temporary reference copies only.

The documentation has been provided for the entire Aviation solution, although only a part of the entire solution may be deployed at the customer site, in accordance with the license agreement between the customer and Ramco Systems Limited. Therefore, the documentation made available to the customer may refer to features that are not present in the solution purchased / deployed at the customer site.

TABLE OF CONTENTS

WHAT'S NEW IN PROCUREMENT MANAGEMENT?	4
NOTIFICATION MESSAGE WHEN A 'REVENUE' PR/PO IS PROCESSED REFERRING TO A 'CAPITAL' AIRCRAFT MAINT.	Exe.
Ref. / Shop Work Order	4
Background	4
Change Details	4
WHAT'S NEW IN STOCK RETURN?	7
ABILITY TO GENERATE A REPAIR ORDER AUTOMATICALLY ON MAINTENANCE RETURN	7
Background	7
Change Details	7
WHAT'S NEW IN STOCK ISSUE?	11
ABILITY TO DEFAULT PARENT REF. DOC TYPE AS 'STOCK TRANSFER' FOR SHIPPING FROM OFFLINE OPERATIONS	11
Background	11
Change Details	11
CATION MESSAGE WHEN A 'REVENUE' PR/PO IS PROCESSED REFERRING TO A 'CAPITAL' AIRCRAFT MAINT. EXE. SHOP WORK ORDER	
Ability to automatically confirm Stock Transfer Issue	13
Background	13
Change Details	13

WHAT'S NEW IN PROCUREMENT MANAGEMENT?

Notification message when a 'Revenue' PR/PO is processed referring to a 'Capital' Aircraft Maint. Exe. Ref. / Shop Work Order

Reference: AHBF-754

Background

Asset Capitalization is a process in which all the expenses borne against an Asset is capitalized, before putting the Asset into Service. It is a common practice to capitalize any ample expense borne for an asset. The expense borne against a document like Purchase Order can be capitalized only if the Expense Type is selected as 'Capital'. So, it is vital to choose the Expense Type cautiously whenever a Purchase Order is made for an asset.

Aircraft Maint. Exe. Ref / Shop Work Order can be used as Reference Documents for Adhoc / Service PO. Most of the times, Buyer is not aware of the Expense Type of these reference documents and chooses the PO Expense Type as 'Revenue'. If the Expense Type of the Reference Document happens to be 'Capital', the opportunity to directly capitalize the Purchase Cost is lost if the PO Expense Type is chosen as "Revenue'. Business need is to provide a notification message to buyers when 'Revenue' PO is processed referring to a 'Capital' Aircraft Maint. Exe. / Shop Work Order.

Change Details

Purchase Request:

A new option "Notify when 'Revenue' PR is processed with 'Capital' Aircraft Maint. Exe. / Shop Work Order as Reference Document?'" is added under the category 'Purchase Request' in the **Purchase Option Settings** screen of the **Logistics Common Master** Business component. This option can be set as "No" or "Yes".

The option needs to be set as "Yes" so that user will get a Notification Message when 'Revenue' PR is processed with 'Capital' Aircraft Maint. Exe. / Shop Work Order as Reference Document. User could continue processing the PR as 'Revenue' or could modify the Expense Type as 'Capital'. If Task # is provided, then the Expense Type of the Task in the corresponding Aircraft Maint. Exe. / Shop Work Order will be considered.

Notification message will appear in the following screens.

- Create Purchase Request
- Edit Purchase Request

If the option is set as 'No' or if it is not defined, the notification message will not be displayed even though the user processes 'Revenue' PR with 'Capital' Aircraft Maint. Exe. / Shop Work Order as Reference Document.

			Component Maintenance Program Check Matching Type Policy	Mandatory T 4-Way T					
			Mandatory Check for Source WC# in PR /PO/ RO	Required for non-execution related docs	Mau				
			Calculation of Shelf Life Expiry Date	Automatic T	ivev	v optior	is added		
Add	litio	nal Purchase Options	user Kignis for Repair Agency classification	Do not enforce *		_			
			Category	T		_			
(26 - 30 / 56 🕟 🍺			1 x4 C	# #	All	¥	×
		Category	Parameter	Permitted Value	Value	Status	Error Message		
5	۵	Purchase Request	Enforce Expense Type as "Capital" if the Reference	Enter '0' for 'No' , '1' for 'Yes'	1	Defined			
7	13	Purchase Order	Enforce Expense Type as "Capital" if the Reference	Enter '0' for 'No' , '1' for 'Yes'	1	Defined			
	E)	Purchase Order	Enforce Purchase for Trading Partner to Warehouse	Enter '0' for 'No' , '1' for 'Yes'	0	Defined			
<u> </u>	리	Supplier	Enforce Remarks when a Supplier is inactivated	Enter '0' for 'No' , '1' for 'Yes'	1	Defined			
9		Durchase Order	Inspection Type defaulting Basis	Enter '0' for 'Not Required', '1' for 'Supplier-Part Manning', '2' for '00'	1	Defined			

Exhibit-I: Identifies the options added in the Purchase Option Settings screen

Exhibit-II: Identifies the notification message in the Edit Purchase Request screen

Edit Purchase Request		× 🖶 🗲 🧲
PR Document Information		
Purchase Request #	PR-000111-2014 Status	Fresh
PR Date	04/07/2014 関 PR Category	v
PR Type	Service VUser Status	Y
PR. Priority	* Expense to	ABCPFB1 V
Expense Type	Revenue Ordering Location	ABC Limited 🔫
Part Type	▼ Destination	ABC Limited 🔫
PR Value	PAD F00.00 Dura Carg	
Remarks	Ramco Aviation Message X	
Requirement Details	and the second	
┫┫┓₁-1/1 ▶ ▶ ∓ = @ ፼ Ø @	Expense Type of the Ref. Document # specified in row # "1" is "Capital" whereas PR Expense Continue Close Type is selected as "Revenue". Do you still want to proceed?	All 🔽 🖉
# 🖾 Part # 👂 Part Description		Delivery Type Need Date
1 CATERING Catering services	Expand / Collapse(1)	✓ Single ✓ 30/07/2014
2 🗇	· · · · · · · · · · · · · · · · · · ·	- Single v

Purchase Order:

A new option "Notify when 'Revenue' PR is processed with 'Capital' Aircraft Maint. Exe. / Shop Work Order as Reference Document?'" is added under the category 'Purchase Order' in the **Purchase Option Settings** screen of the **Logistics Common Master** Business component. This option can be set as 'No' or 'Yes'.

The option needs to be set as "Yes" so that user will get a Notification Message when 'Revenue' PO is processed with 'Capital' Aircraft Maint. Exe. / Shop Work Order as Reference Document. User could continue processing the PO as 'Revenue' or could modify the Expense Type as 'Capital'. If Task # is provided, then the Expense Type of the Task in the corresponding Aircraft Maint. Exe. / Shop Work Order will be considered.

Notification message will appear in the following screens.

- Create Purchase Order
- Edit Purchase Order
- Amend Purchase Order

If the option is set as 'No' or if it is not defined, then notification message will not be displayed even though user processes 'Revenue' PO with 'Capital' Aircraft Maint. Exe. / Shop Work Order as Reference Document.

Exhibit-III: Identifies the notification message in the Edit Purchase Order screen

Edit Purchase Order									× =	5
d d 1 -2/2 ► D		5			X4 (Al		Ŧ	Q
# 🗇 Part # 🔎	st Due Date	Warehouse # 👂	Work Center # P	Ref. Document Type		Ref. Document #		Task #	Task Seq #	Alter
1 D PDCC-000202-2014	/2014	W12		Shop Work Order	*	SWO-000412-2014		1-PME-		Not #
2 El PDCC-000193-2014-	/2014	0123		Shop Work Order	*	SWO-000412-2014				1 Allow
3 🗇					*					Allow
Get Part Details Edit Terms & Conditions Edit Document TCD Details Edit PD-9R. Coverage	Rame	o Aviation Message Expense Type of the Task # Inhereas PO Expense Type is a d / Collapse(1)	corresponding to the Task elected as "Revenue". Do	Seq # specified in row # "1" is "Capital", co rou still want to proceed?	ontinu	E Close				
Upload Documents		con coppier rai	- Pendon F		HO	monate r or o sooe orget				
Generate PO Report		Maintain Supplie	r Correspondence							
View Part Supplier Mapping		View Supplier Pa	ert Mapping		Vie	w Part Price History				
View Associated Doc. Attachments View Part Supply Chain Performance		View Part / Serv	ice wise Rating		Vie	w Supplier Rating				

WHAT'S NEW IN STOCK RETURN?

Ability to generate a Repair Order automatically on Maintenance Return

Reference: AHBF-1550

Background

Unserviceable parts, removed during Aircraft or Component Maintenance are returned to an Unserviceable warehouse for routing to an In-house or an External Repair facility. As is the case with most of the operators, the capability to repair a part in-house may not be available necessitating the dispatch of parts to an External Repair Agency for maintenance, be it Repair or Overhaul etc. In the conventional way, Repair Administrator (Repair Buyer) would monitor Unserviceable warehouse and then manually create and release the Repair Order so that parts can be shipped. As in most cases, the Repair Agency is known upfront, the business need is to create the Repair Order automatically and then to review, modify if required and release.

As part of Process Automation and Straight through Processing initiative, a new framework to set up parts for automatic creation of Repair Order is provided. Upon return of parts to Unserviceable warehouse through Maintenance Return transaction, if the part has been identified for auto RO processing, system creates a Repair Order automatically.

Change Details

Set up Parts for automatic processing of External Repairs:

A new activity "Set up Parts for automatic processing of External Repairs" is provided in the **Supplier** business component to identify the parts for which Repair Order needs to be automatically created during Maintenance Return into an Unserviceable warehouse.

In the new screen, the definition for processing Repair Order automatically can be set up the combination of Warehouse # & Part #. Following are the key fields in the new screen.

- Repair Shop # The code identifying the Repair Agency to whom the Part must be sent for Repair.
- Include Alternates? Select the check box if direct alternate parts can also be considered for auto RO processing.
- Warehouse Applicability? The drop down will be loaded with "Specific Warehouse" and "All other Warehouses". If the value is chosen as "Specific Warehouse" then 'From Warehouse' needs to be entered. The framework provides facility to configure the parts to be sent to different Repair Agencies from different Warehouses.
- From Warehouse # Unserviceable Warehouse # participating in auto RO process. It is not required to enter a value if 'Warehouse Applicability?' is chosen as "All other Warehouses".

- Return to Warehouse # Serviceable Warehouse to which the Part must be returned after Repair.
- Auto RO? The drop down will be loaded with "Draft", "Released" and "Not Required". If the value is chosen as "Draft" or "Released" then the Repair Order created automatically will be put in the respective status. The value needs to be chosen as "Not Required" for parts where user organization would not hence forth want RO to be set up automatically.
- RO Category Repair Order Category that must be taken for automatic Repair Order generation.
- Repair Process Code Repair Process Code that must be taken for automatic Repair Order generation.
- Task # Typically the standard task that needs to be performed on the Part i.e., Repair as Required, Repair as per CMM etc.
- Repair Lead Time (Days) Lead Time for Repair in Days. The lead time will be considered to arrive at the Repair Shop Shipping Date.

To provide a facility to configure and control automatic generation of Repair Order at the company level, two new options are provided for the Category 'Repair Order' in **Purchase Option Settings** activity under **Logistics Common Master** business component.

- Set up RO automatically on Maintenance Return
 - The option can be set as "Not Required" or "Owned Parts". The option needs to be set as "Owned Parts" if it is required to generate Repair Order automatically on confirmation of Maintenance Return. Only parts that are "Owned" by the Organization will be evaluated for auto RO generation. Supplier or Customer owned parts will not be considered for auto RO process during Maintenance Return.
- Consider auto Maintenance Return for Repair Order set up?
 - The option can be set as "Not Required" or "Required". It is possible to create a Maintenance Return automatically during removal of Unserviceable part. The option needs to be set as "Required" so that "Owned" parts that are automatically returned will also be evaluated for auto RO processing. If the option is set as "Not Required", then, parts returned through automatic Maintenance Return will not be evaluated for RO processing.

In addition to the above two options, one more option 'Process pending jobs for Auto RO?' is provided for the Category 'Repair Order' in **Purchase Option Settings** activity under **Logistics Common Master** business component.

The option 'Process pending jobs for Auto RO?' can be set as "No", "Yes" or "Draft RO".

- No Component Jobs that are pending will not be considered during auto RO generation.
- Yes Component Jobs that are pending will be considered and included as Work Scope during auto RO generation.
- Draft RO Component Jobs that are pending will be considered and included as Work Scope only if the RO is set to be created in "Draft" status i.e., RO State? is set as "Draft".

Also, in the **Document Numbering Class** business component, a new transaction 'Auto Repair Order – Maintenance Return' is added to identify unique Numbering Type for the Repair Orders that will be automatically generated on Maintenance Return.

Auto RO process:

If the option 'Set up RO automatically on Maintenance Return' is set as "Owned Parts" then on return of parts through maintenance return into an Unserviceable warehouse, system will check if the part is set up for auto RO processing in "Set up Parts for automatic processing of External Repairs" screen for the Warehouse in which it is returned. If it is set up with 'RO State?' as "Draft" or "Released", a Repair Order will be generated automatically. If the Part Type is "Component", a separate Repair Order will be created for each Component. If the Part Type is other than "Component", the parts that need to be sent to the same Repair Agency will be grouped and a "Piece Part" Repair Order will be generated. When the RO is setup in "Released" status, if the part is under contract with the Repair Agency, then the RO will be automatically Quoted and Authorized as per the existing behavior.

- Note:
- 1. Warehouse Category must be identified as "Unserviceable" in **Material Inquiry Set Options** activity under **Stock Maintenance** business component.
- 2. Alternate parts will be considered for automatic RO generation if "Include Alternate" check box is selected for a part in 'Set up Parts for automatic processing of External Repairs' screen.
- 3. Component jobs that are pending will be considered based on the option chosen for the parameter 'Process pending jobs for Auto RO?'

		Def.Component # for Insp Component Maintenance Program	ection						
		Matching Type	Policy 4-Way						
		Mandatory Check for Source WC# in PR /P	D/RO Not Required	Ŧ					
		Calculation of Shelf Life Expire	Date Automatic 👻						
itio	nal Purchase Options	User Rights for Repair Agency Classifi	egory Repair Order	¥					
	1 - 5 / 11 🕨 🕨			上 日 2		ו @ #	😑 💷 🛛 Ali	•	
1	Category	Parameter	Permitted Value		Value	Status	Error Message		
ſ	Repair Order	Process pending jobs for Auto RO?	Enter '0' for 'No' , '1' for 'Yes' , '2' for 'Draft RO'		2	Defined			
51	Repair Order	Consider auto Maintenance Return for Repair	Enter '0' for 'Not Required' , '1' for 'Required'		1	Define			
٥,	Repair Order	Set up RO automatically on Maintenance Return	Enter '0' for 'Not Required', '1' for 'Owned parts'	0	1	Defined		~	
n i	Repair Order	Repair Receipt creation if Repair Order is not in	Enter '0' for 'Not Allowed' , '1' for 'Allowed'		0	Defined	New	الداد مستقيلات	
	Repair Order	Default Exchange Type for Exchange Repair Order	Enter '0' for 'Do not Default' , '1' for 'Flat' , '2' for	'With Repair'	0	Defined	New	options add	ea

Exhibit I: Identifies the options added in the Purchase Option Settings screen

Exhibit II: Identifies the new activity Set up Parts for automatic processing of External Repairs in Supplier business component

Ļ	5	et up Parts for a	utomatic processing	of External Repairs						× 🗐 🞜	÷
Sea	arch	Criteria									
			Search On Part Classification	T		All	🔻 🗸 🗸 🗸	etails			
Aut	to RO) Details									
			Process Pending Jobs?	Only for Draft RO							
Par	t De	tails									
-		1 - 10 / 71 🕨 🕨	+-0*0	Q T T), 🛄 🛛	x 🕼 🖄 🗷 🖪 👭	😑 💷 🛛 Al	T	
ŧ	3	Part # 👂	Include Alternates?	Warehouse Applicability	?	From Warehouse # 🔎	Repair Shop # 🔎	Address ID 🔎	Return To Warehouse # 🔎	Auto R0 ?	
	23	0-0511-3-0001:99DND	· · · · · · · · · · · · · · · · · · ·	Specific Warehouse	~	YULUS	00198	1	YULES	Released	
	10	015T1507-610:81205		Specific Warehouse	~	YULUS	00198		YULES	Released	
	10	0-001-368-001:	8	Specific Warehouse	~	YULUS	00060		YULES	Not Required	
	21	0-001-368-001:	8	Specific Warehouse	v	YULUS	00060	1.3	YULES	Not Required	
	리	0-001-368-016:35895	10	Specific Warehouse	×	YULUS	00198		YULES	Released	
	23	0-001-368-016:35895	10	Specific Warehouse	×	YULUS	00060	3	YULES	Not Required	
		0-001-368-001:	8	Specific Warehouse	*	YULUS	00060		YULES	Released	
	23	0-001-368-016:35895	1 15	Specific Warehouse	Y	YULUS	00060		YULES	Not Required	
	创	0-001-368-016:35895	1 1	Specific Warehouse	*	YULUS	00198		YULES	Released	
D		0-001-368-016:35895	1 🗇	Specific Warehouse	~	YULUS	00198		YULES	Released	
			4	m							

WHAT'S NEW IN STOCK ISSUE?

Ability to default Parent Ref. Doc Type as 'Stock Transfer' for Shipping from Offline Operations

Reference: AHBF-676

Background

Unserviceable parts from offline operations are transferred and shipped to main base for Maintenance. Bulk of shipping from offline operations constitutes shipping against a stock transfer order. Business need is to default the reference document for creation of shipping note as "Stock Transfer" in offline operations. Currently, users need to select reference document manually as "Stock Transfer" to ensure only Stock Transfer documents are retrieved for shipping.

Change Details

A new set option "Default Parent Ref. Doc. Type for creation of Shipping Note" has been added under the category 'Inventory Management Options' in **Configure Offline Parameters** activity in **Configurator** business component. The option could be set as "Do not Default" or "Stock Transfer".

The option could be set as "Stock Transfer" so that on launch of **Record Shipping Note** activity **Select Reference Document** screen, the system defaults Parent. Ref. Doc. Type drop down with the value "Stock Transfer" in offline operations.

If the option is set as "Do not Default", the system will not default any value in the Parent Ref. Doc. Type drop down in offline operations on launch of **Record Shipping Note** activity **Select Reference Document** screen.

Note: The feature does not affect the way Parent Ref. Doc. Type drop down is defaulted in Main Base i.e., Online Operations. Exhibit 1: Identifies the new option added in Configure Offline Parameters screen.

	Configure Offline Para	meters		×	🗏 🖨 🔁 🔋
	Search Criteria		Date	& Time Format dd/mm/yyyy	hh:mm:ss
	Search chicena	Category Inventory Management Options	Process Parameters Defined? Yes		
-	Search Results				
6	1 -3/3 🕨 🕨	+ 🛪 😨	.	All	Q
#	Category	Process Parameter	Permitted Values	Value	Status
1	Inventory Management Options	Default Parent Ref. Doc. Type for creation of Shipping Note	Enter '0' for 'Do not Default', '1' for 'Stock Transfer'	1	Defined
2	Inventory Management Options	Induction of New Serial #	Enter '0' for 'Not Allowed' , Enter '1' for 'Allowed'	1	Defined
3	Inventory Management Options	Stock Correction Type allowed for Offline Usage	Enter '1' for 'Quantity' , '2' for 'Based on Inventory Option Settings'	1	Defined
4					
	<				>
			Set Process Parameters		

WHAT'S NEW IN STOCK TRANSFER?

Ability to automatically confirm Stock Transfer Issue

Reference: AHBF-706

Background

Inter Warehouse Stock Transfer could be created manually or automatically during material planning or demand / receipt pegging. In all these scenarios, Stock Transfer Issue document is generated automatically in "Fresh" status and user needs manually confirm it. Business need is to give a provision to generate Stock Transfer Issue in confirmed status for specific warehouses, typically managed by one person or if the warehouse can operate offline.

As part of Process Automation and Straight through processing initiative, provision will be given to configure generation of Stock Transfer Issue in "Confirmed" status, to start with.

Change Details

The Set Option screen under the Storage Administration business component is enhanced to house various options that could be configured at Warehouse level. As part of the enhancement, the activity Set Options is renamed as Set Warehouse Process Parameters. Secondly, link to the screen is provided from Create Warehouse Information and Edit Warehouse Information screens.

To facilitate configuration of generation of Stock Transfer Issue in "Confirmed" status under different scenarios, following options are provided for each warehouse.

- Confirmation of Stock Transfer Issue generated during Authorization of Inter Warehouse Transfer.
- Confirmation of Stock Transfer Issue generated during Auto Inter Warehouse Transfer based on Warehouse Matrix definition.
- Confirmation of Stock Transfer Issue generated during Inter Warehouse Transfer processed from Plan Materials screen.

These options can be set as "Manual" or "Automatic".

If the option "Confirmation of Stock Transfer Issue generated during Authorization of Inter Warehouse Transfer" is set as "Automatic", then during authorization of Stock Transfer from **Authorize Inter Warehouse Stock Transfer** screen, system will generate and automatically confirm the Stock Transfer Issue document.

If the option "Confirmation of Stock Transfer Issue generated during Auto Inter Warehouse Transfer based on Warehouse Matrix definition" is set as "Automatic", then for the Stock Transfers triggered during **Demand Pegging** / **Receipt Pegging**, system will generate and automatically confirm the corresponding Stock Transfer Issue document.

If the option "Confirmation of Stock Transfer Issue generated during Inter Warehouse Transfer processed from Plan Materials screen" is set as "Automatic", then for the Stock Transfers triggered from **Plan Materials** screen, system will generate and automatically confirm the corresponding Stock Transfer Issue document.

In order to facilitate configuration of MMD printing in all the three scenarios described above new set options are provided for the Category 'Stock Management Reports' under **Set Inventory Process Parameters** activity in **Logistics Common Master** business component. These options are as under;

- Print MMD for Stock Transfer Issue generated in Confirmed status during Authorization of Inter Warehouse Transfer.
- Print MMD for Stock Transfer Issue generated in Confirmed status during Auto Inter Warehouse Transfer based on Warehouse Matrix definition.
- Print MMD for Stock Transfer Issue generated in Confirmed status during Inter Warehouse Transfer processed from Plan Materials screen.

These options can be set as "Required" or "Not Required".

The option needs to be set as "Required" if it is desired to print MMD for respective scenario. Otherwise it can be set as "Not Required".

- Note:
 - 1. Existing option 'Enforce Stock Replenishment' in the erstwhile **Set Options** screen is moved to **Set Inventory Process Parameter** screen under the category 'Storage Administration'.
 - 2. In the Set Warehouse Process Parameters screen it is not required to have the value defined in one shot for all the combination of Warehouse & Option. It can be done selective or progressively updated.

Exhibit I: Identifies the new option added against each warehouse in Set Warehouse Process Parameters screen.

			Wareh	ouse #		Addl, Search On	V	v		
						Search				
Pa	rame	ter Details —								
	٩.	1 - 10 / 513	►₩	+ 🗇 🔍 🛪 🕵			5 d x 🖟 🖱 🛛 C 🗉	⊨ Al	T	
		Warehouse #	Category	Parameter			Permitted Value	Value	Status	Message
		00123	Process	Confirmation of Stock Transfer Issue	e generated during Authorizati	on of Inter Warehouse Transfer	Enter '0' for 'Manual' , '1' for 'Automatic'	1	Defined	
		00123	Process	Confirmation of Stock Transfer Issue	e generated during Auto Inter	Warehouse Transfer based on Warehouse	Enter '0' for 'Manual' , '1' for 'Automatic'		Not Defined	
		00123	Process	Confirmation of Stock Transfer Issue	e generated during Inter Ware	house Transfer processed from Plan Materials	Enter '0' for 'Manual' , '1' for 'Automatic'	1	Defined	
		001245	Process	Confirmation of Stock Transfer Issue	e generated during Authorizati	on of Inter Warehouse Transfer	Enter '0' for 'Manual' , '1' for 'Automatic'		Not Defined	
		001245	Process	Confirmation of Stock Transferrence	generated during Auto Inter	Warehouse Transfer based on Warehouse	Enter '0' for 'Manual' , '1' for 'Automatic'	1	Defined	
		001245	Process	Confirmation of Stock Transfer	vated during Inter Ware	house Transfer processed from Plan Materials	Enter '0' for 'Manual' , '1' for 'Automatic'		Not Defined	
		00126	Process	Confirmation of Stock Transfer Is	sing Authorizati	on of Inter Warehouse Transfer	Enter '0' for 'Manual' , '1' for 'Automatic'		Not Defined	
		00126				rehouse Transfer based on Warehouse	Enter '0' for 'Manual' , '1' for 'Automatic'	1	Defined	
		00126		Display of options	for confirm	use Transfer processed from Plan Materials	Enter '0' for 'Manual' , '1' for 'Automatic'		Not Defined	
		007	sto	ock transfer issue	against each	of Inter Warehouse Transfer	Enter '0' for 'Manual' , '1' for 'Automatic'		Not Defined	
		<	0	Marahau)
			-	warenous	se					

Exhibit II: Identifies the new options to Print MMD for auto confirmed Stock Transfer Issue in **Set Inventory Process Parameters** screen.

	1	Set Inventory Pro	cess Parameters			×	= 🗢	(
		Cilmin		Date Format dd/mm/yyyy				
- 54	arch	Results	Category Stock Management Report	▼.				
-	۰.	1 -9/9 🕨 🍽		ai 🖾 🖾 🕄 🗐 🖅 🖾		Ŧ		Q
#		Category	Parameter	Permitted Value	Value	Status	Error Messa	ige
1	E	Stock Management	Display Event # in MMD Report?	Enter '0' for 'No' , '1' for 'Yes'	1	Defined		
2	E	Stock Management	Display Part level Package Details in Shipping Note Report	Enter '0' for 'No' , '1' for 'Yes'	1	Defined		
3		Stock Management	Display Part level Remarks in Shipping Note Report	Enter '0' for 'No' , '1' for 'Yes'	1	Defined		
4		Stock Management	Print MMD for Main Core Issue?	Enter '0' for 'No' , '1' for 'Yes'	0	Defined		
5	F							
6	B	Stock Management	Print MMD for Stock Transfer Issue generated in Confirmed status during Auto Inter Warehouse Transfer based on Warehouse Matrix	Enter '0' for 'Not Required' , '1' for 'Required'	0	Defined		
7	B	Stock Management	Print MMD for Stock Transfer Issue generated in Confirmed status during Inter Warehouse Transfer processed from Plan Materials	Enter '0' for 'Not Required' , '1' for 'Required'	0	Defined		
8	Β	Stock Management	Print Supplier/ Customer Address info for Exchange, Loan, Rental and Repair order issue	Enter '0' for 'Not Required' , '1' for 'Required'	1	Defined		
9	D	Stock Management	Print Warehouse Address Into for Stock Transfer					
10				Display of options	to Prin	t MM	D	
		<		for Confirmed Sto	ock Tra	nsfer		>
			Set Parameters	Issue	1			



Corporate Office and R&D Center

Ramco Systems Limited, 64, Sardar Patel Road, Taramani, Chennai – 600 113, India Office + 91 44 2235 4510 / 3090 4000 Fax +91 44 2235 2884 Website - www.ramco.com